



The special application needle SAN® 12

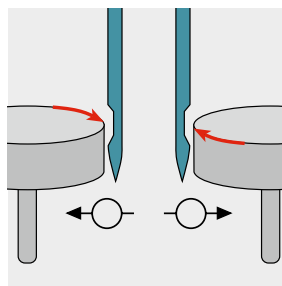
For the perfect appearance of 2-needle seams

Potential problems creating 2-needle decorative seams

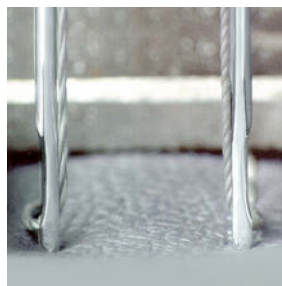
When two adjacent seams are produced at the same time on 2-needle machines, the left and right seams should ideally have the same seam appearance. The differences in the threading direction and loop pick-up between the left and

right needle can result in a different appearance of the two seams. This can occur both on seams with a slanted stitch formation (LR cutting point) and on seams with straight stitch formation (S cutting point).

Loop pick-up



Twist shifting



Solution

An improved seam appearance is achieved on both the SAN® 12 LR and the SAN® 12 S needle by aligning the cutting geometry precisely using a special flat on the shank. This results in uniform seams with both slanted or straight stitch formation.

GROZ-BECKERT®

Groz-Beckert KG

Parkweg 2, 72458 Albstadt, Germany
Phone +49 7431 10-0, Fax +49 7431 10-2777
contact-sewing@groz-beckert.com
www.groz-beckert.com



Using the SAN® 12 LR:

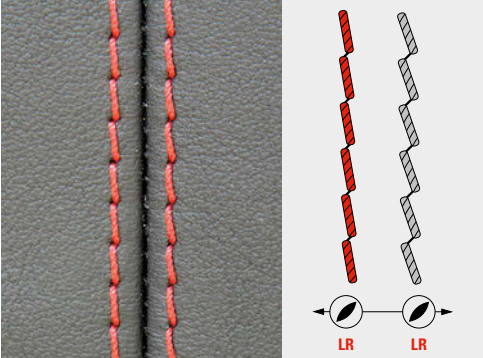
- For more uniform and matching appearance of the seams using slanted stitch formation
- Use only on the right needle



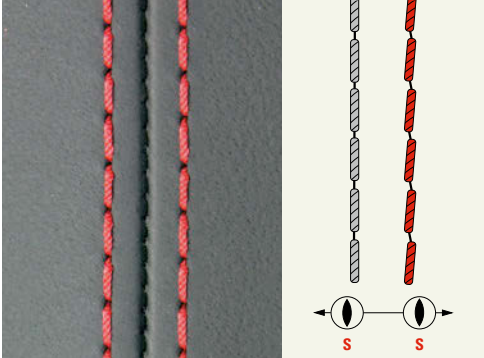
Using the SAN® 12 S:

- For more uniform and matching appearance of the seams using straight stitch formation
- Use on both needles

Seam appearance using standard needles



When using LR cutting points, the left seam usually looks less decoratively slanted than the right seam.

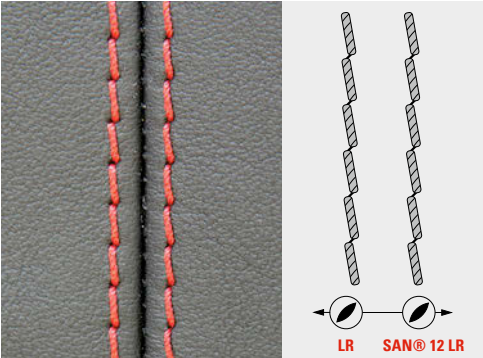


When using S cutting points, the right seam usually looks less straight than the left seam.

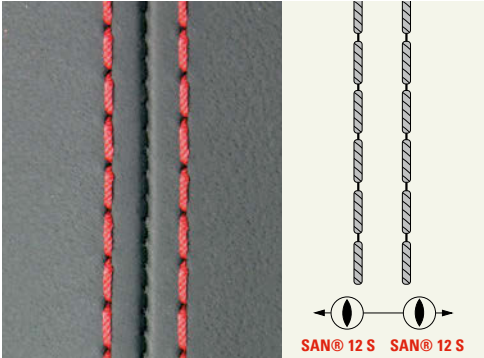
Standard LR cutting point

Standard S cutting point

Seam appearance using SAN® 12 needles



Uniform seam appearance when using the SAN® 12 LR on the right side



Uniform seam appearance when using the SAN® 12 S on both sides

SAN® 12 LR cutting point

SAN® 12 S cutting point



Perfect seam appearance – with the SAN® 12 needle from Groz-Beckert